

Instruction Sheet

IS-539-17 revised 2019

Drive Source International/Dynamatic
7900 Durand Ave Bldg 3 Sturtevant, WI 53177
800-548-2169 • sales@dynamatic.com
www.Dynamatic.com

- 15-533-1017 Panel Mount 4000 (4.3 A Controller)
- 15-551-1017 Standard Enclosure 4000 (4.3 A Controller)
- 15-539-0017 Panel Mount 4050 (8 A Controller)
- 15-553-0017 Standard Enclosure 4050 (8 A Controller)

Model 4000 and 4050 with Mutuatrol

Introduction

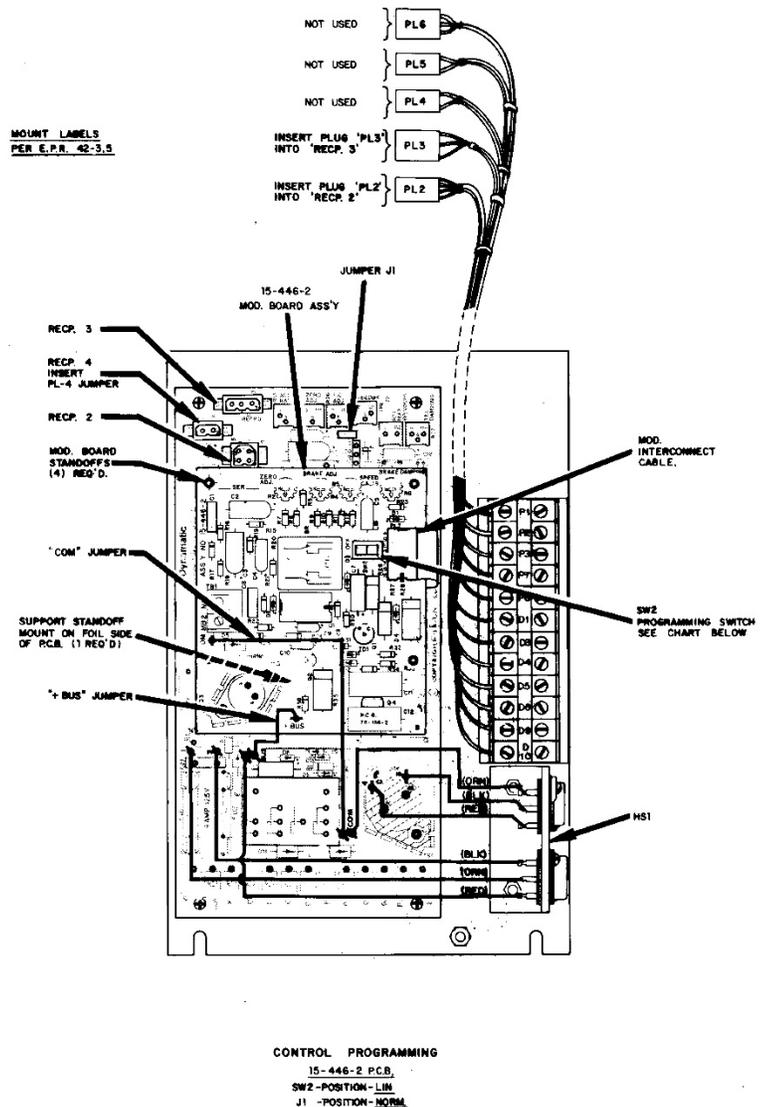
These instructions relate specifically to the following Model 4000 and 4050 controllers which are assembled for Speed Control with the Mutuatrol Modification.

Connection diagram, schematic diagram, switch programming, plug wiring connection, adjustment procedure and recommended spare parts list for these specific assemblies are contained in this instruction sheet. Any differences between these two controllers are clearly noted.

Use instruction manual IM-130006-83-XX with this instruction sheet for complete installation, operation and maintenance instructions.

Caution: Above ground potentials can be hazardous. Always disconnect electrical power before working on the controller.

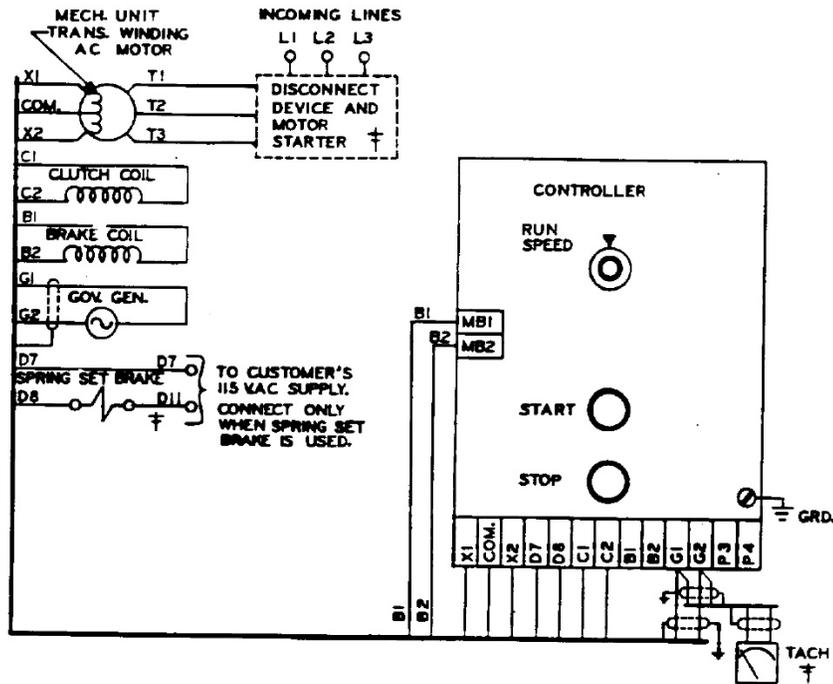
*Heat sink assembly, HS1, and its wiring apply only to the Model 4050 controllers. These parts are not supplied on the Model 4000 controllers. The parts are mounted on the 15-530-5 main 4000 board.



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Connection Diagram for Standard Enclosure 4000 Controller

ED-58217



CONTROL PROGRAMMING

15-530-5 P.C.B.

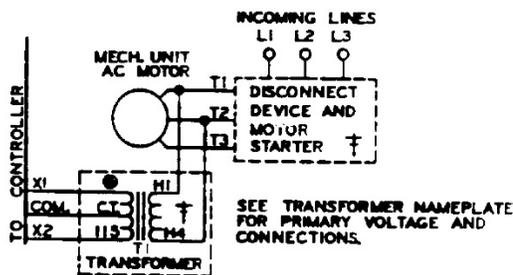
J1- POSITION - NORM.

MECH. UNIT	T.C. ADJ (PERCENT)
FRACT. /181/182	0
184/186/214	15
216/254/256	30

15-446-2 P.C.B.

SW2- POSITION - LIN

TO ELIMINATE LINEAR ACCELERATION, PUT SW2 IN "OFF" POSITION



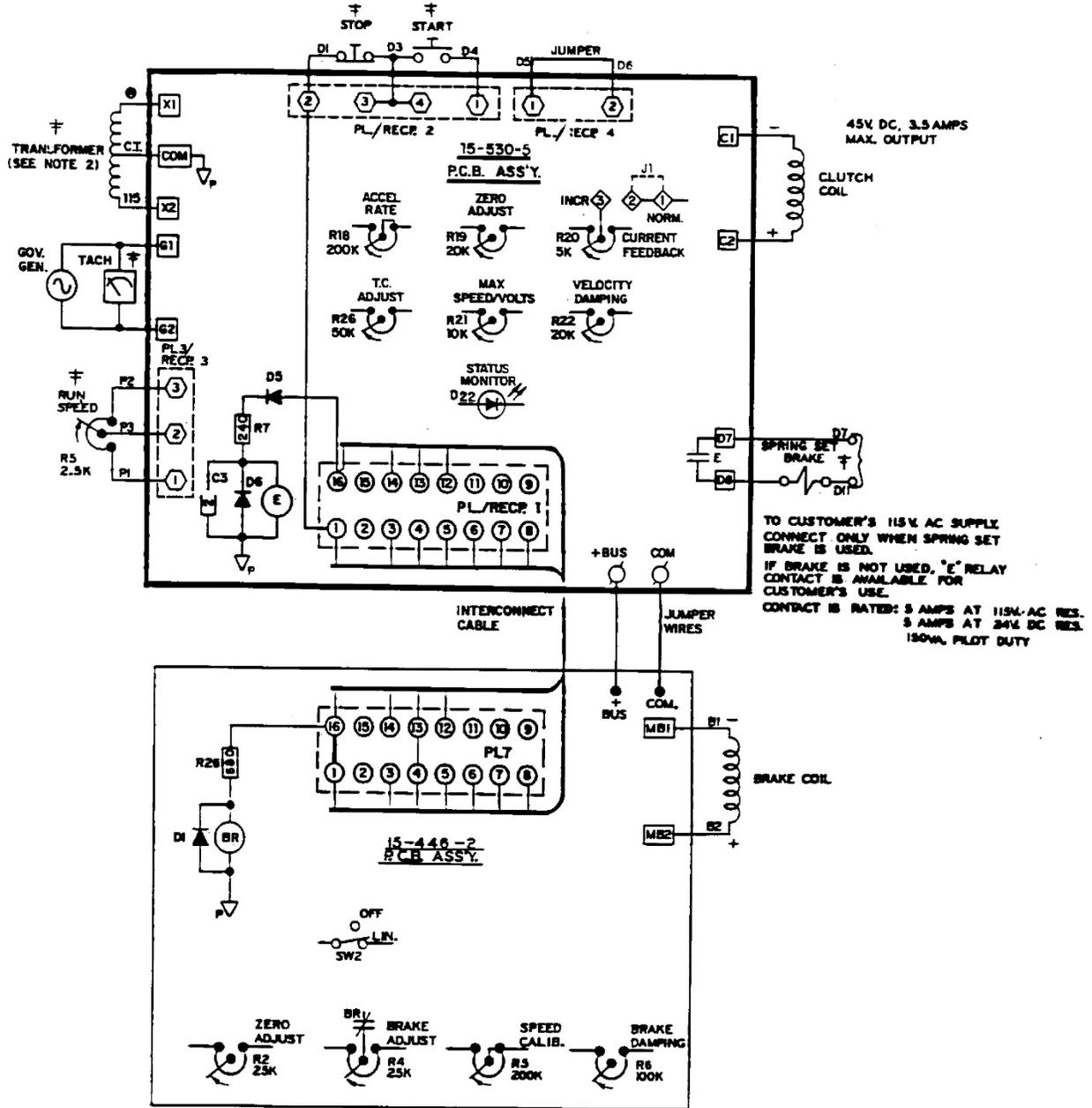
Note 1: This equipment must be installed in compliance with National Electrical code and all applicable state and local codes

Note 2: Transformer may be supplied as a winding in the ac motor or as a separate item. Standard connections to winding in mechanical unit and to separate transformer are both shown above.

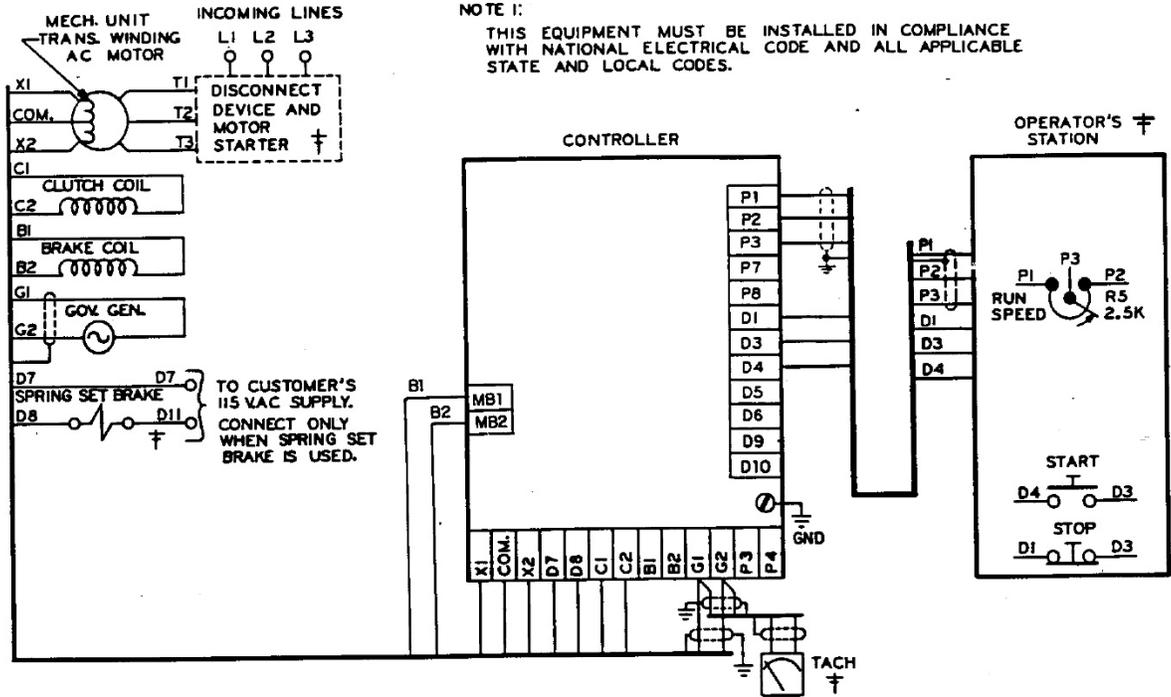
Note 3: Values shown are typical. See BOM for actual values

- - WIRE PUSH-ON CONNECTION
- - PROGRAMMING & MOD. INTERCONNECT PLUG / RECP.
- - COVER & P.C.B. INTERCONNECT PLUG / RECP.
- - SCREW TERMINAL
- ⏏ - SIGNAL COMMON
- ⏏ - POWER COMMON
- ⏏ - ENCLOSURE COMMON

Schematic Diagram for 4000 controller

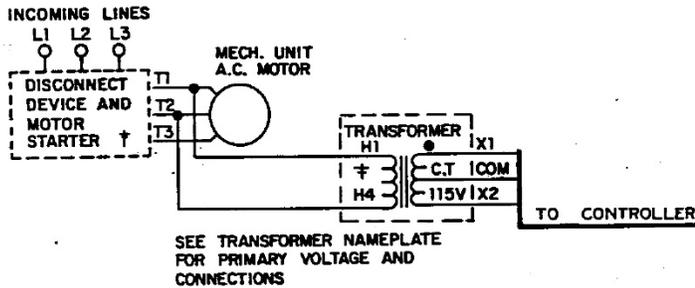


Connection Diagram for 4000 Panel Mount and 4050 Controllers
ED/56817



NOTE 1:
THIS EQUIPMENT MUST BE INSTALLED IN COMPLIANCE WITH NATIONAL ELECTRICAL CODE AND ALL APPLICABLE STATE AND LOCAL CODES.

NOTE 2:
TRANSFORMER MAY BE SUPPLIED AS A WINDING IN THE AC MOTOR OR AS A SEPARATE ITEM. STANDARD CONNECTIONS TO WINDING IN MECHANICAL UNIT SHOWN ABOVE. CONNECTIONS TO SEPARATE TRANSFORMER SHOWN BELOW.



CONTROL PROGRAMMING

15-530-6 P.C.B.

J1-POSITION-NORM.

MECH. UNIT	T.C. ADJ (PERCENT)
FRACT. /181/182	0
184/186/214	15
216/254/256/280	30
320/360/440	100

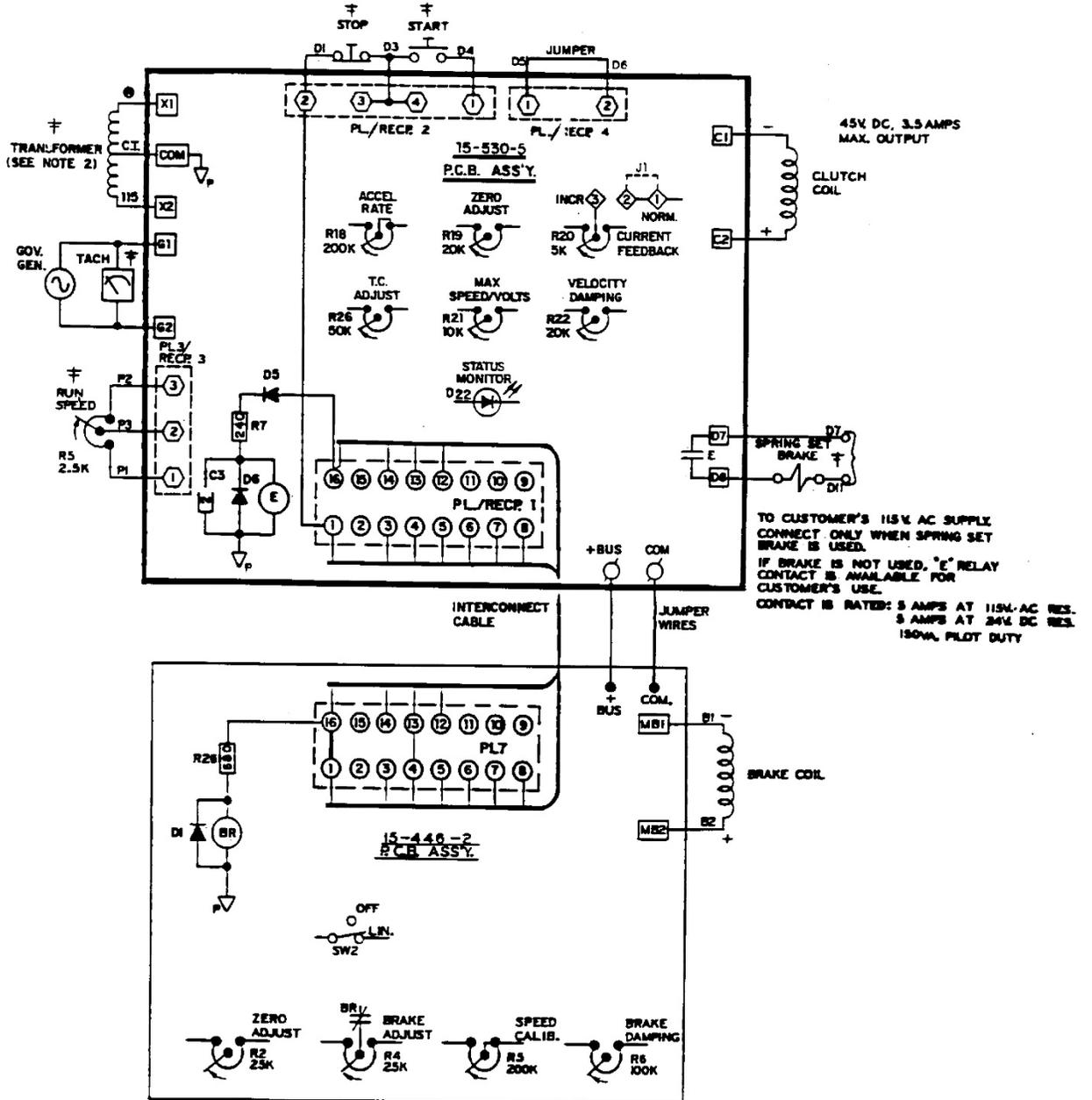
15-446-2 P.C.B.

SW2- POSITION-LIN.

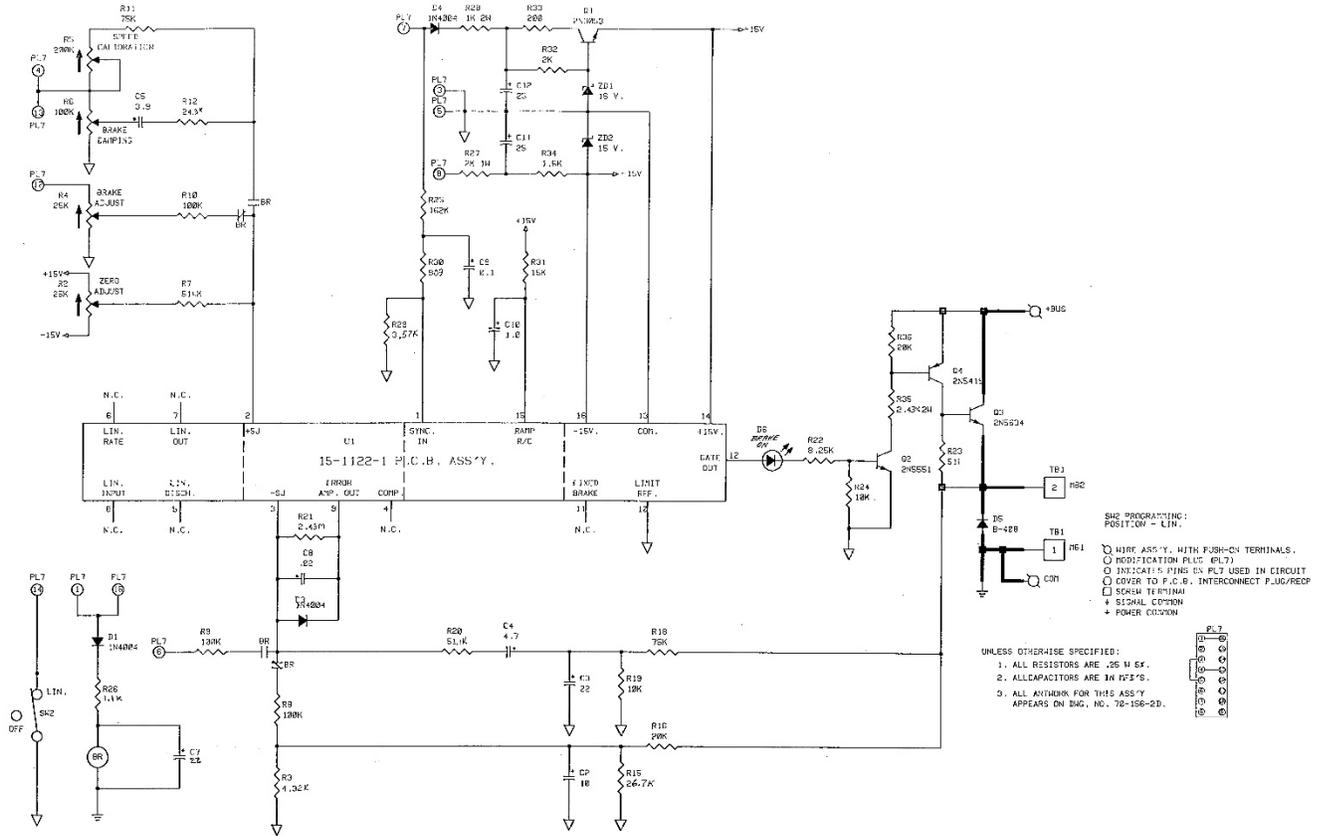
TO ELIMINATE LINEAR ACCELERATION, PUT SW2 IN "OFF" POSITION

See page 2 for notes and description of symbols

Schematic Diagram for 4050 controller



Mutuatrol Modification PCB 15-446-2



Modification PCB Mounting

If you have purchased a complete controller this section may be passed over and you may proceed to Visual Inspection.

1. Place the Main PCB in front of you with the long dimension in a horizontal position and the terminal strip to the left.
2. Remove the DIP switch by pulling it straight out of the receptacle, RECP 1. Then, peel the adhesive-backed label off the other half of RECP 1.
3. Insert the arrow-type locking head of the four nylon stand-offs supplied into the four 0.188" diameter holes in the main PCB and press in. The tabs will snap out to lock the stand-offs permanently in position.
4. Hold the modification PCB assembly over the stand-offs with the ribbon connector toward you and insert the ribbon connector plug into RECP 1. Be careful to see that all 16 pins are started properly into the receptacle before pressing the plug in.
5. Align the holes in the modification PCB assembly over the stand-offs and press over the tapered posts until the locking flanges snap out to lock the board in position.

Visual Inspection

1. Before proceeding to the preliminary adjustments, check the controller for any damage that may have occurred during shipment, such as loose connections and damaged wire or components.
2. Check all interconnection wires for conformance to connection diagram and schematic as supplied in this instruction sheet
3. Check the Operator's controls (which are supplied by customer) to see if they are connected properly per the connection diagram. This includes the Run Speed pot R5 and the Start and Stop pushbutton controls.

Preliminary Adjustments

Perform the following preliminary adjustments (with no power applied to the controller)

1. Operator Controls (Supplied by customer unless specified)
 - a. Set the Run Speed potentiometer R5 to 0% (Full CCW)
 - b. Note location of Start and Stop pushbuttons
2. Main PCB 15-530-5 or 15-530-6
The pots used are screwdriver adjust, single turn pots. Do not use a screwdriver with a blade width exceeding 1/8 inch
 - a. Set the Accel Rate potentiometer R18 to 100% (Full CW)
 - b. Set the Zero Adjust potentiometer R19 to 0% (Full CCW)
 - c. Set the Max Speed/Volts potentiometer R21 to 0% (Full CCW)
 - d. Set the Velocity Damping potentiometer R22 as follows (See trimpot illustration)
 - e. Set the Time Constant (TC) Adjust potentiometer R26 as follows (see trimpot illustration)

- f. Set the Current Feedback potentiometer R20 to 0% (Full CCW)

Mechanical Unit Model Numbers		Velocity
AC/ACM/ACS/PD/VT Fractional Hp (FHP)	AS/AT/AE/VT/EC	Damping Setting
Fractional HP	14/121/140	0%
181/182/184/186	18/21/132/160/180/210	50%
214/216/254/256	25/27/180/225/250/280	75%
280/320/360/440	320/360/440	75%

Mechanical Unit Model Numbers		TC Adjust
AC/ACM/ACS/PD/VT Fractional Hp (FHP)	AS/AT/AE/VT/EC	Setting
FHP/181/182		0%
184/186/214	14/18/112/132/140/180	15%
216/254/256/280	21/160/210	30%
320/360/440	25/27/180/225/250/280	100%
	320/360/440	100%

*Typical product number stamped on mechanical unit nameplate:

1. A1-100214-0053, specific mechanical model is AC-214
2. B2-100210-0008, specific mechanical model is AS-21
3. Mutuatrol Mod PCB 15-446-2
 - a. Set the Zero Adjust potentiometer R2 to 0% (Full CCW)
 - b. Set the Brake Adjust potentiometer R4 to 0% (Full CCW)
 - c. Set the Speed Calibrate potentiometer R5 to 0% (Full CCW)
 - d. Set the Brake Damping potentiometer R6 to 50% CW
 - e. Set the Linear Accel switch SW2 in the desired position.

Adjustment Procedure

Caution: To avoid personal injury or damage to the test equipment remove power before connecting or disconnection equipment.

The Model 4000 and 4050 controllers contain an LED status monitor which provides a visual means of setting the maximum speed and minimum bias. This LED set up along with an alternate method is as follows.

1. Turn ON the power to the drive and start the ac motor
2. Start the controller with the Start pushbutton. Note the location of the Stop pushbutton.

3. **Zero Adjust R19 with LED monitor-** Slowly increase the Zero Adjust Potentiometer R19 CW while monitoring the LED, D22. When controller output is turned ON or clutch voltage is turned ON (or the drive shaft begins to rotate) the LED should start flashing. Now just back off slowly until the flashing stops.

Zero Adjust R19, Alternate Method- This adjustment can be set to provide zero rpm or some minimum speed greater than zero, as required by the machine operating requirements.

- a. For zero rpm, turn the Zero Adjustment potentiometer R19 CW until the output shaft just begins to turn. Then, back off on the control until the output shaft just stops turning. Stop and start the controller a few times to be sure the drive shaft does not rotate.
 - b. For a minimum speed greater than zero, the LED cannot be used. Turn the Zero Adjust potentiometer CW until the desired speed is attained. For an accurate setting use a tachometer or stroboscope.
4. **Max Speed/Volts R21-** This adjustment can be set to limit drive speed to its rated maximum or to a slower speed as required by the machine process. An LED status monitor has been provided on the main board to allow you to set the maximum speed without the use of a tachometer, stroboscope or voltmeter. However, an alternate method of setup using this equipment is given to set the maximum speed point. The tachometer or stroboscope will give an accurate rpm setting while the use of a voltmeter will give only an approximate speed setting. This is because the voltmeter is measuring generator voltage instead of actual output rpm.

Max Speed/Volts R21 with LED monitor- Set the Run Speed potentiometer R5 at 100% (Full CW). The drive should be loaded for best results. Set the Max Speed/Volts potentiometer R21 at 100% (Full CW). Caution: drive will go to top speed. The LED should be out when the drive is at top speed. With the LED out, slowly turn the Max Speed/Volts potentiometer R21 CCW until the LED lights. This indicates that the speed of the drive is in the regulating range of the controller. The clutch voltage should drop below 45V. This will be approximately the maximum rated speed of the drive. The maximum speed point setting will vary with different mechanical units.

There are two other conditions for which the LED will be out besides the drive being set the zero speed or running wide open above the regulating range. These are whenever the “E” relay is deenergized (The drive is stopped), or due to a wiring error, ground or some malfunction of the controller itself.

Max Speed/Volts R21, Alternate Methods-

- a. To set maximum rated speed with a tach or stroboscope: turn the Run Speed potentiometer R5 to 100% (Full CW). Allow the drive to accelerate to full speed, turn the rated speed indicated is the same as the speed listed on the nameplate of the mechanical unit.
- b. To set approximate maximum speed with a voltmeter, connect a voltmeter (60 Vac scale) across terminals G1 and G2. Turn the Run Speed pot R5 to 100% (Full CW). Allow the drive to accelerate to full speed. With the drive at full speed, turn the Max Speed/Volts pot CW until

the meter reading ceases to rise. Back off the adjustment (CCW) until the meter reading just begins to drop. This is the point of maximum speed.

- c. To set a maximum speed that is less than rated maximum speed requires the use of a tachometer or stroboscope indicator. This cannot be accomplished with the LED status monitor. Turn the Run Speed potentiometer to 100% (Full CW). Allow the drive to accelerate to full speed. With the drive at full speed, slowly increase Max Speed/Volts potentiometer setting CW until the desired speed is indicated.
5. Since there may be some interaction between the Zero Adjust and the Max Speed/Volts, particularly if the minimum speed is other than zero, repeat steps 3 and 4 until the desired speeds are obtained for both the zero and max positions of the Run Speed pot.
6. **Time Constant (TC) Adjust R26**- The TC Adjust is used to set current feedback by using coil voltage and a variable RC combination to simulate the different coil time constants of various size drives. A trimpot illustration is provided to facilitate the setting of this control. Sufficient range has been provided for drive sizes from fractional through 20 hp for the 4000 controller and up to 125 hp for the 4050 controller. Set you TC control appropriately for individual drive size as shown in Preliminary Adjustments.

Settings are not critical and so may be “tuned” for each drive. High inertia applications can benefit from a higher than normal setting.

7. **Current Feedback R20***- Normal operation will not require use of this potentiometer. Certain applications are best met with a negative current feedback response with a negative current feedback response which is slower in settling and less likely to overshoot at low rpms. There are some low inertia, light load, linear acceleration applications that may also benefit from improved low-end linearity with current feedback damping. If you have one of these applications, remove Jumper J1 from the Normal position and place it in the Increased position. Adjust Current Feedback R20 as required to obtain desired drive response.

*See Basic 4000/4050 manual for a more detailed description of this adjustment.

8. **Accel Rate R18**- The purpose if Linear Acceleration is to slow down drive response to an increase in command. Without Linear Accel control, the drive will respond to operator speed adjustments very quickly, limited only by the torque capacity of the drive. With the Linear Accel circuit, the output of the controller is linear with respect to time. This circuit is adjustable from 3 to 90 seconds. When set at the slowest acceleration rate, the drive will take 90 seconds to accelerate from zero to rated speed, following a linear ramp. When less than rated speed is set, this required to reach top speed is proportionally less.

The Linear Acceleration Circuit may be activated or deactivated by setting the programming switches as indicated on the programming chart on the connection diagram.

To set the Accel Rate: stop the controller with the Stop pushbutton. Turn the Run Speed potentiometer to 100% (Full CW). With the drive at a complete stop, push the Start pushbutton

and time the interval required for the drive to accelerate from zero to full speed. Adjust the Accel Rate potentiometer R18 CCW for a slower accel rate, or CW for a faster accel rate.

Note: Only the Acceleration Rate is adjustable. The response of the controller to a reduced command is instantaneous. The response of the drive to a decrease in command is a function of drive system load and inertia.

9. Velocity Damping R22*- This potentiometer is used to match the controller response to the drive response (drive response is a function of the clutch coil time constant and system inertia). The proper setting for this adjustment depends on the drive size and total load inertia.

See Preliminary Adjustments. If instability (speed control becomes erratic) occurs at any setting increase (turn CW) slightly until speed becomes stable.

*See basic 4000/4050 manual for a more detailed description of this adjustment.

10. Set Run Speed pot to 0% (Full CCW)
11. Using a voltmeter on the 0-50 Vdc range, connect the meter leads to brake coil terminals +MB2 and -MB1. Adjust the Zero Adjust pot R2 until approximately 1 Vdc is obtained. Then back off until a zero reading is obtained.
12. Operate the drive at approximately 90% of rated speed. Adjust clutch-brake separation with Speed Calibrate pot R5 until the brake is just off (meter reads zero)
13. Operate the drive at approximately 10% of rated speed. Check to make sure the brake is OFF (Meter reads zero). If the brake is ON, reduce the setting of the Zero Adjust pot R2. Disconnect the meter.
14. Brake Adjust R4 (Mod Board)- this adjustment is used to obtain the desired braking action on the drive. With the drive running, push the Stop pushbutton and observe the brake action. Turn the pot CW from the preset position to shorten stopping time or CCW to reduce braking torque and increase stopping time.
15. Check motor current to make sure the motor is operating within its rating. The motor current exceeds the nameplate rating, shut it down and correct the problem.

This completes the adjustment procedure.

Renewal Parts List for Standard 4000 & 4050 Controllers with Mutuatrol

Qty	Part Number	Description	Legend
Model 4000 Controllers			
15-530-0005 Main PCB Assembly **			
1	27-123-0001	Mini-Jumper	J1
*2	32-018-4091	Fuse, 4 Amp, 250 V	FU1, 2
*1	53-398-0001	Relay, 4pdt, plug-in	E
15-533-1017 Panel Mount			
1	15-530-0005	Main PCB (Refer to PCB parts list above)	
*1	15-446-0002	Mutuatrol PCB assembly	
4	36-298-0010	Circuit board support	
15-551-1017 Standard Enclosure			
1	15-530-5	Main PCB (Refer to PCB parts list above)	
*1	15-446-0002	Mutuatrol PCB assembly	
4	36-298-0010	Circuit board support	
Model 4050 Controllers			
15-530-0006 Main PCB Assembly **			
1	27-123-0001	Mini Jumper	J1
*2	32-028-0100	Fuse, 10 Amp, 250 V	FU1, 2
*1	53-398-0001	Relay, 4pdt, plug-in	E
15-539-0017 Panel Mount			
1	15-530-0006	Main PCB (Refer to PCB parts list above)	
*1	15-446-0002	Mutualtrol PCB assembly	
1	15-529-0019	Heat sink assembly, incl. Q1 & D3	
4	36-298-0010	Circuit board support	
15-553-0017 Standard Enclosure			
1	15-539-0017	Basic Panel assembly (Refer to Panel Mount parts list above)	

*Denotes minimum spare parts

**Denotes suggested spares when downtime is critical

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